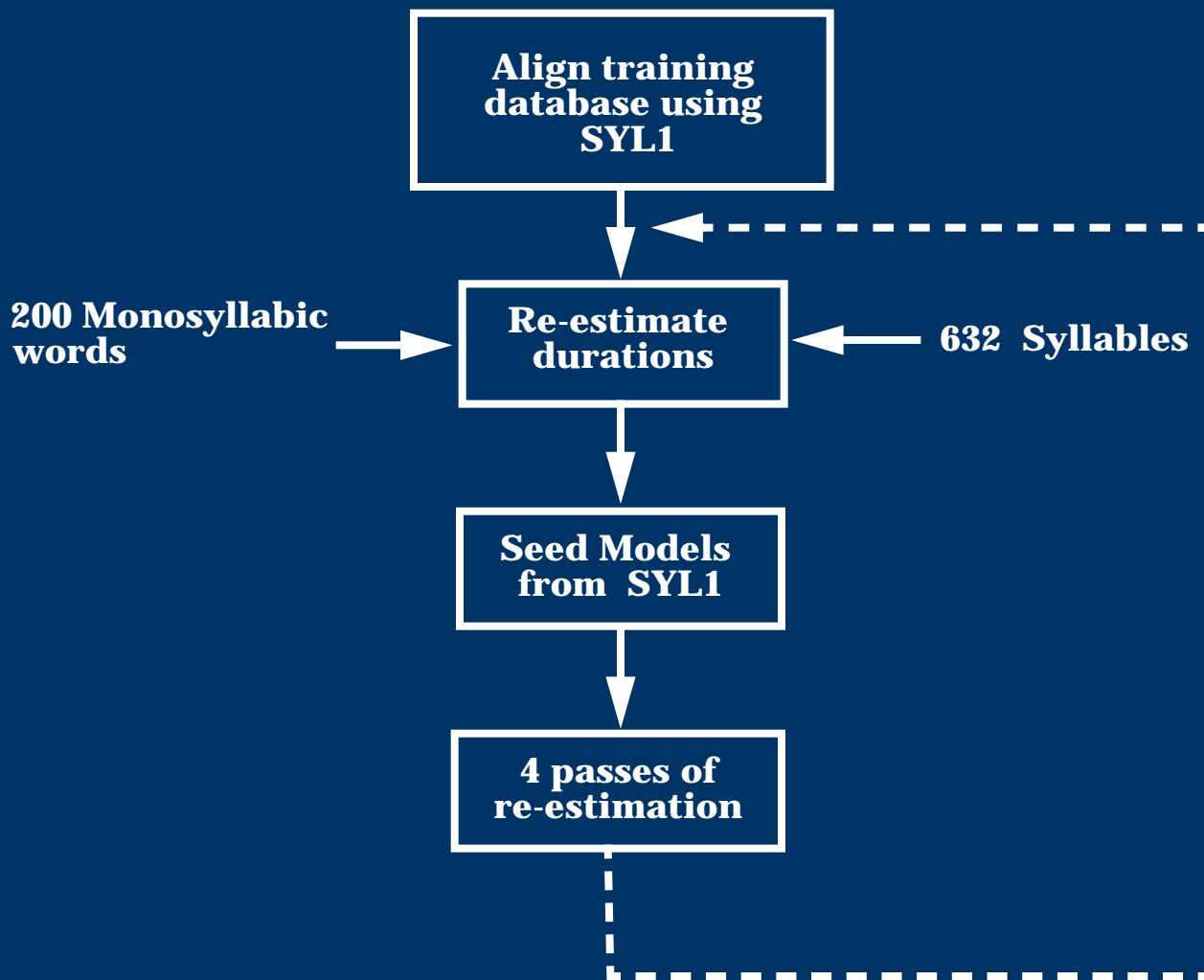
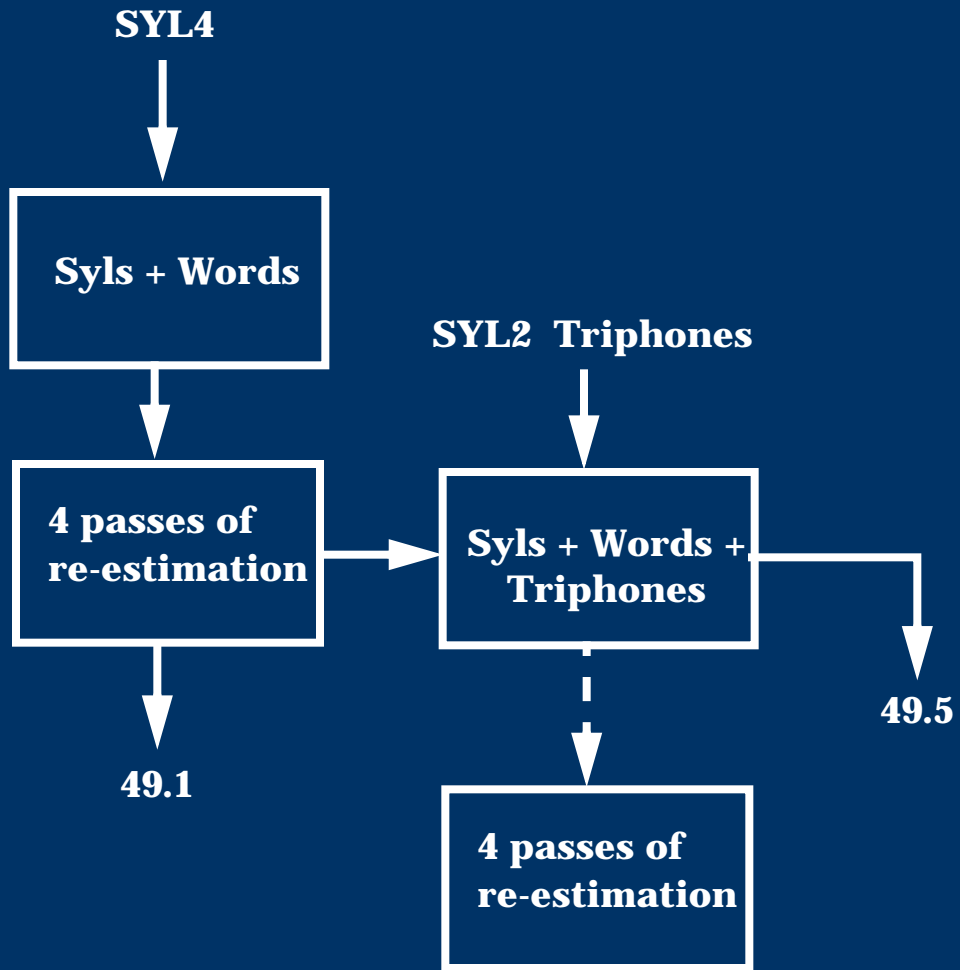


$$N = E[S1] + 2 \cdot \text{stddev}(S1) = f(x)$$

**S1: duration of state s1 in frames**





**\_ae\_t aa \_m\_ih\_k → \_ae\_t t-aa+m \_m\_ih\_k**

**9023 Syllables Flatstarted**

